

TOP RAIL PREPARATION

Door Manufacturer to include hanger mounting blocks 250mm long at each end (ie. 5mm thick section firmly fixed to the rail) to provide mounting for two hanger brackets which project from the underside of the operator. Mark off hole centres from hanger brackets to mounting blocks, drill and tap for 8mm diameter bolts for aluminium or use tek screws for timber. Bolts to remain just below the top of the door.

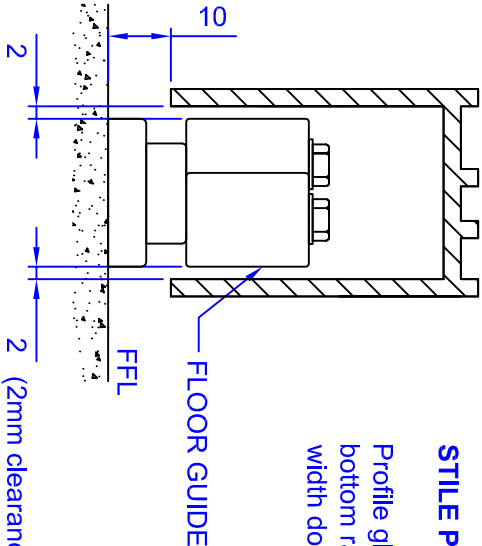
For timber doors - H. Brackets sit on top

Door height for timber doors = Daylight opening less 10 mm

SECTION A-A

STILE PREPARATION

Profile glazing platform of stiles, to outline of bottom rail channel section. This allows full width door to travel over floor guide.



SECTION B-B



TYPICAL ELEVATION OF DOOR LEAF

NOTES:

- * Do not scale
- * All dimensions in millimeters
- * Drawing not to scale - schematic diagram only
- * FFL - Finished Floor Level (including carpets etc.)



SCALE
NOT TO SCALE

DATE
02/08/11

TITLE

ALUMINIUM FRAMED DOOR
PREPARATION

DRG. NO.

Isl-g001